

SOUTH PRODUCTION NOTES

Nov 16, 2015
7-3 Shift Notes

BASF EMPLOYEES

56 Last Recordable
56 Last Lost Time

SAFETY Notes: As it starts to get cold be aware for the development of ice!! Be careful so there aren't any slips, trips, or falls!

Title V Notes: Keep an eye on the CTO as we will be running it in manual for the next day.

#1 MED / X 253:

Oscillator belt was fixed on Sunday. Justin will be in to start batches in the morning.

#1 RC / X253 next:

Screens were changed over on Thursday midnight shift. Need to set up fines drums and hang a bag.
We have not run sand thru the elevator.

#2 MED line / D 0768 SSD:

Holding off until we get the calciner going.
Continue on repack of microsorb. Located in C16 in warehouse

#2 RC/ D 0768 SSD:

Not running due to continued CO issues. We tried to start up on Sunday morning to test and when we brought the temps up we started to get CO above the ends of the calciner.

Will not run until issues can be resolved. **Burner 9 and 10 and others?? cannot be used due to CO release issues.**

#3 MED line / AI 5637:

Stopped running due to excessive amount of bags on the floor.
Page still working up on fabbing the part of the chute. May need to clean out the paddle.

End seals will need greased once a shift.

#3 RC / AI 5637 :

Calciner is running but we are having issues with the SA's due to 3 burners being turned off we are not able to maintain the feed rate and keep the temps up. CTO is running in manual.

Keep burners 1, 3, and 10 off due to CO issues. Burners 1 and 3 have been tagged out and will need worked on #10 is not tagged but needs to stay off.

We have a lot of bags on the floor to feed.

#4 RC / D-5206:

Starting feed on day shift monday

Continue to check weigh all bags.

Bag #3 of lot 501 needs to be relabeled into the current lot and resampled as such.

#5 RC / Thursday morning training:

We are down due to issues with maintaining temps. The crown thermocouples readings are not allowing us to control the batch temps. Don Clark looked at it as says that the burners need to be looked at.

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority. Elevator in 27 is working again.

West Pfaudler / D 4601

1st impreg drying -

Need to make solution for next impreg and finish drying.

Due not impreg until a GL or engineer is present.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue to run.

More 0704 is on site

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Continue to run as material is available. We dropped the feed rate on the dryer to make sure material comes off dry.

Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).

Make sure batches are drained properly.

HF CD and sign in sheet are on Andrews desk.

Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

Down due to tower project.

Tower 6 / DPT 101:

2nd load is running and will be down later this week.

Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

All drums are done and drums in Harrop area have been touched up.

Apparently we have a lot of drums in the warehouse that have incorrect labels on them. We will need to inspect these and relabel accordingly.

We only have a few drums left. See Robs email

Steam heater was turned on in screening room.

North Screener / DPT-0101:

Screens have been changed and we are screening the next batch of DPT

South Screener / DPT-0101:

Screens have been changed and we are screening the next batch of DPT

Talked with Kristen about how the fines look and we will continue with current screens.

We are getting excessive fines off but it is ok.

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 2508 next:

All saggars have been changed out. Screen has been changed, we can start when material is available.

Some of the brick at zone 3 have fallen out, we will need to inspect.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Continue running.

Glycol pump was pulled and will be sent out to be repaired.

When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler/Trimer
- 3) #5 RC/Trimer
- 4) CTO
- 5) South Precip/Dry
- 6) #2 MED/#2RC
- 7) #1 MED/#1RC
- 8) #2 RC North
- 9) Reduction Tower 6
- 10) #3 MED/#3RC
- 11) Abbe/National Dryer/#4 RC - Run as qualified labor is available